



Matching OPACI-COAT-300® to Glazing Adhesives

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When silicone coated spandrels are four-sided structurally glazed and require edge deletion (see ICD Technical Bulletin #70-11), it is often necessary for the coating to match the glazing adhesive so that the cutback edge of the spandrel (uncoated glass edges) will not be a different color when viewed from the exterior (“picture framing” effect).

When the spandrel is not constructed using reflective or tinted glass, there is a greater likelihood that it will appear to have a “frame” around it when the OPACI-COAT-300® and the glazing adhesive do not match.

Although ICD has coating colors that have been formulated to match certain adhesives, it has no control over the color consistencies of the adhesive products manufactured by others.

With such projects, it is recommended that ICD be provided a sample of the adhesive specified for the purpose of exactly matching the color of OPACI-COAT-300® to the adhesive. A sample of the glass substrate or a complete description of the configuration would also be required.

It is always advisable to build a mock-up of the unit with all components that are specified for use so that all parties are assured that everything in its final stage will be as intended.

Please call ICD Technical Services, at (360) 546-2286, regarding any questions about the information provided in this bulletin.